

F17U

H. K. LIMPIN

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FOR INFORMATION VUL 1017

CYLINDER HEAD SKIPPING.

The following method can be used unofficially for checking the depth of slant cylinder heads against the possibility of cylinder heads being skimmed.

DOLOMITE, SPRINT, STAG.

Equipment needed: 5" micrometer and ball bearing of known size.

The following are the BOTTOM LIMIT dimensions taken from the block face to the bottom of the camshaft bore

DOLOMITE	4.427"	✓
SPRINT	4.745"	✓
STAG	6.427"	✓

Using the ball bearing to ensure that the check is carried out from the bottom of the camshaft bore, take a reading and subtract the size of the ball.

This procedure can be carried out at both ends of the bore.

The result when checked against the bottom limit quoted for the model, will give a clear indication of the amount removed in cases where this is suspected.

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