



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

ATTN: SERVICE DEPARTMENT

BULLETIN T-64-38

SUBJECT: TRIUMPH SPITFIRE TEMPERATURE  
GAUGE TRANSMITTER

DATE: NOVEMBER 25, 1964

For complaints of low or nil temperature reading on the Triumph Spitfire, the transmitter should immediately be suspected, as faults in manufacture have been found.

Each transmitter is date coded in addition to the Smiths part number and codes 5/4, 6/4 and 7/4 (May, June and July 1964) are particularly suspect. Date codes before and after should be satisfactory.

There is also the possibility that another range of transmitter may have been fitted in error, which will also result in a false instrument reading.

In addition to part numbers, identification of the correct transmitter can also be made by the color of the plastic mould securing the Lukar clip which should be Maroon.

Parts numbers for the Spitfire and other models on the Smith Temperature Transmitter are as follows:

| <u>Model</u>                 | <u>Smith's Code</u> | <u>STMCI Part No.</u> | <u>Volts</u> |
|------------------------------|---------------------|-----------------------|--------------|
| Spitfire (up to<br>FC-26303) | 4801/00             | 137386                | 10           |
| Spitfire<br>(FC26303 onward) | 4802/00             | 137705                | 10           |
| Triumph 1200                 | 4800/00             | 121997                | 12           |
| TR4 (Concave<br>Glass)       | 3802/00             | 131062                | 10           |
| TR4 (Flat Glass)             | 3804/00             | 134435                | 10           |
| Sports Six                   | 4800/00             | 137386                | 10           |